



# INSTRUCTIONS FOR: CV JOINT THREAD CHASER 8pc MODEL No. VS715.V2

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

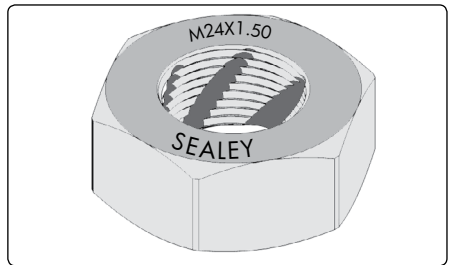


**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

## 1. SAFETY INSTRUCTIONS

### 1.1. GENERAL SAFETY

- ❑ **WARNING!** *Ensure health & safety, local authority, and general workshop practice regulations are adhered to when using this equipment.*
- ✗ **DO NOT** hold the workpiece by hand. Use clamps or a vice (not included) to secure the workpiece.
- ✓ Wear approved safety eye protection (standard spectacles are not adequate).
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- ✓ Keep children and unauthorised persons away from the working area.



**DO NOT USE AIR TOOLS**



### 1.2. PERSONAL PRECAUTIONS

- ✓ Remove ill fitting clothing. Remove ties, watches, rings, and other loose jewellery, and contain and / or tie back long hair.
- ✓ Ensure that a vehicle which has been jacked up is adequately supported with axle stands and that the wheels are chocked.
- ✗ **DO NOT** use air tools.



## 2. INTRODUCTION & SPECIFICATION

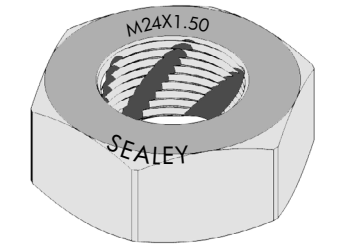
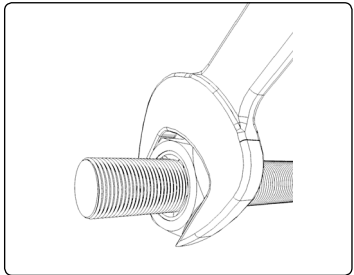
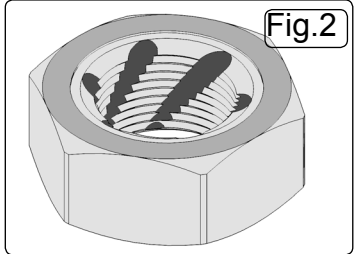
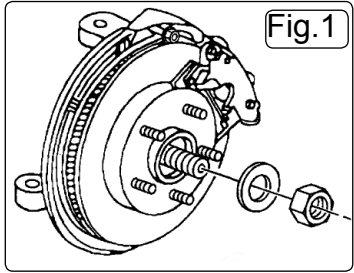
Repairs light damage to CV joint threads. Set contains sizes to fit the most common types of vehicle. Must be used with a light oil to lubricate thread. Supplied in storage case.

### Contents:

M20 x 1.25, M20 x 1.5, M22 x 1, M22 x 1.5, M24 x 1.5, M24 x 2mm.  
(UNEF - Extra Fine Pitch) 3/4" x 20 UNEF, 13/16" x 20 UNEF.

### 3. INSTRUCTIONS

- ✓ Provide appropriate lubrication while cutting threads.
- 1. Remove the wheel axle nut. (Refer to fig.1).
- 2. Choose the correct diameter and pitch thread chaser from the set.
- 3. Screw the thread chaser onto the axle spindle, ensure the thread chaser is the correct way around (Fig.2) face towards the thread. Note: the face is the side without the embossed writing.
- 4. When chasing a thread, turn  $\frac{1}{2}$  turn clockwise, then  $\frac{1}{4}$  turn anti-clockwise and so on, this will allow the swarf to flow into the grooves of the chaser.
- 5. Chase the entire thread in this manner.
- 6. When complete, remove the thread chaser.
- 7. Clean the axle thread and thread chaser with paraffin or similar to completely remove all traces of swarf.



#### Environmental Protection.

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycle centre and disposed of in a manner which is compatible with the environment.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. **IMPORTANT:** No liability is accepted for incorrect use of product. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** For a copy of our latest catalogue and promotions call us on **01284 757525** and leave your full name and address including postcode.

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