



INSTRUCTIONS FOR:  
**AIR DRILL STRAIGHT  
COMPOSITE PREMIER**  
MODEL No: **SA622.V2**

Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

- ✓ Follow all workshop health & safety rules, regulations, and conditions when using drill.
- WARNING!** Disconnect from air supply before changing accessories or servicing.
- ✓ Maintain the drill in good condition and replace any damaged or worn parts. *Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.*
- WARNING!** Check correct air pressure is maintained and not exceeded. We recommended 90 psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Wear approved safety eye protection. If dust is generated wear respiratory protection, and safety gloves.
- ✓ Wear suitable clothing to avoid snagging. **DO NOT** wear loose jewellery and tie back long hair.
- ✓ Keep hands away from rotating chuck and drill bit.
- ✓ Keep drill bits clean and sharp for best and safest performance.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Secure non stable work piece with a clamp, vice or other adequate holding device.
- ✓ Ensure the chuck is securely fastened to the spindle and the drill bit is secure in the chuck.
- ✓ Keep children and unauthorised persons away from the working area.
- ✗ **DO NOT** get the drill wet or use in damp or wet locations.
- ✗ **DO NOT** apply excessive loads to the drill bit during operation.
- ✗ **DO NOT** hold the workpiece by hand. Use clamps or a vice to secure the workpiece.
- ✗ **DO NOT** use the drill for a task it is not designed to perform.
- WARNING! DO NOT** use drill if damaged or faulty. Contact your local service agent.
- WARNING!** Beware of high-reaction torque when breaking through the material being drilled.
- ✗ **DO NOT** use drill unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** drop, throw or abuse the drill.
- ✗ **DO NOT** carry the drill by the air hose, or yank the hose from the air supply.
- ✗ **DO NOT** operate drill if you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** carry drill with your hand on the power trigger in order to avoid unintentional starting.
- ✗ **DO NOT** direct air from the air hose at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

## 2. INTRODUCTION & SPECIFICATIONS

Composite cover moulded around lightweight aluminium housing reduces effects of chill on operator's hands and provides added control. Air motor with quality bearings for smooth powerful operation. Exhaust outlet adjusts 360° keeping airflow away from operator. Safety trigger prevents inadvertent operation. Fitted with Jacob's keyless chuck for fast bit changes. Suitable for the professional workshop.

Chuck size ..... 10mm  
Free speed ..... 2500rpm  
Air consumption ..... .4cfm  
Operating pressure..... 90psi

Air inlet size ..... 1/4" BSP  
Weight ..... .1kg  
Noise Power..... .87dB.A

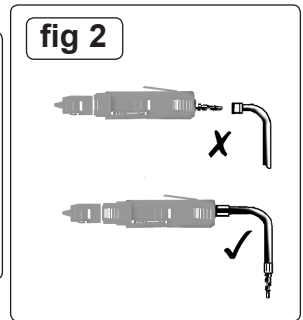
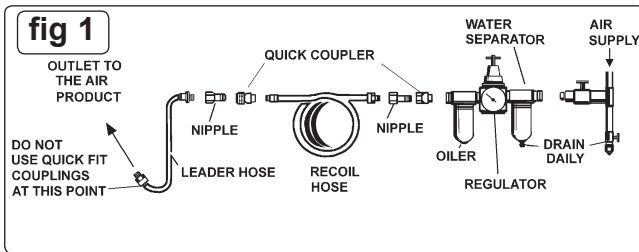
### 3. PREPARING DRILL FOR USE

#### 3.1. Air Supply

- WARNING!** Ensure the air supply is clean and does not exceed 90psi while operating the drill. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 3.1.1. Ensure drill air valve (or trigger) is in the "off" position before connecting to the air supply.
- 3.1.2. You will require an air pressure of 90psi, and an air flow according to specification.
- 3.1.3. Drain the air tank daily. Water in the air line will damage the drill.
- 3.1.4. Clean air inlet filter weekly. Recommended hook-up procedure is shown in fig 1.
- 3.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" internal diameter and fittings must have compatible dimensions.
- 3.1.6. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

#### 3.2. Couplings.

Vibration may cause failure if a quick change coupling is connected directly to the drill. To overcome this, connect a leader hose to the drill (Sealey ref: AH2R or AH2R/38). A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See fig 1 & fig 2.



### 4. OPERATING INSTRUCTIONS

- WARNING! Ensure you read, understand and apply Section 1 safety instructions.**
- 4.1. Turn front of chuck head to open, insert drill bit and turn chuck head to lock drill bit.
- 4.2. Connect the drill to the air hose as described in Section 3.
- 4.3. Push the safety lock forward and depress the throttle lever to operate the drill accordingly.
- 4.4. The flow of air may be regulated by turning the large headed screw on the drill body opposite the trigger mechanism.

## 5. MAINTENANCE

- WARNING!** Disconnect drill from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Non-authorised parts may be dangerous and will invalidate the warranty.*
- 5.1. Lubricate the air drill daily with a few drops of Sealey air tool oil dripped into the air inlet to prolong its life.
- 5.2. Clean the drill after use.
- 5.3. Loss of power or erratic action may be due to the following:
  - a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in Section 3.
  - b) Grit or gum deposits in the drill may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the drill out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin. Allow to dry before use.
- 5.4. For a full service contact your local Sealey service agent.
- 5.5. When not in use, disconnect from air supply, clean drill and store in a safe, dry, childproof location.

### Risk of Hand Arm Vibration Injury.

The SA622.V2 Air Drill Straight with 10mm Keyless Chuck Premier when operated in accordance with these instructions and tested in accordance with BS EN ISO 28927-5:2009 results in the following vibration emission declared in accordance with BS EN12096: 1996.

Measured vibration emission value: ..... 1.9m/s<sup>2</sup>

Uncertainty: ..... 0.76m/s<sup>2</sup>

**These values are suitable for comparison with emission levels of other tools that have been subject to the same test. This tool may cause hand-arm vibration syndrome if its use is inadequately managed.**

**Recommended Measures to reduce risk of hand-arm vibration syndrome:** This item represents a low Hand Arm Vibration risk to users. The calculated maximum usage period exceeds 8 hours. We recommend appropriate safety equipment is utilised and regular breaks for the operator are employed to reduce any residual risk of fatigue or repetitive strain injury.

Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to [www.sealey.co.uk](http://www.sealey.co.uk), email [sales@sealey.co.uk](mailto:sales@sealey.co.uk) or phone 01284 757500.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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