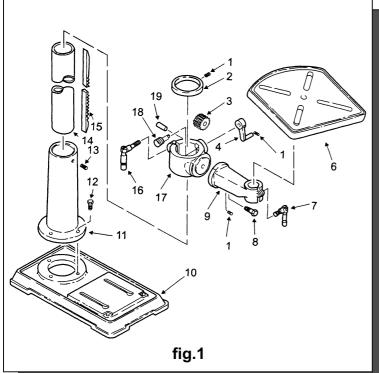


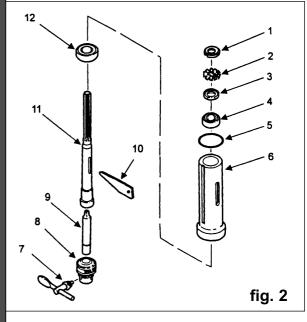


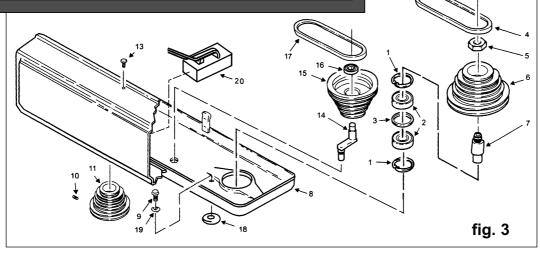
## Sole UK Distributor, Sealey Group, Bury St. Edmunds, Suffolk.

## PILLAR DRILL PARTS LIST

Model: PDM170F (1 OF 2)







Issue: 011002 Date:

Fig. 1			Fig. 2			Fig. 3		
Item	Part No.	Description	Item	Part No.	Description	Item	Part No.	Description
1	PDM170F-1-01	Screw, HS M6 x 1.0-10	1	PDM170F-2-01	Nut, Lock	1	PDM170F/3/01	Ring, Retaining
2	PDM170F-1-02	Collar, Rack	2	PDM170F-2-02	Ring, Locking	2	PDM170F/3/02	Bearing, 25mm
3	PDM170F-1-03	Gear, Helical	3	PDM170F-2-03	Washer	3	PDM170F/3/03	Spacer, Bearing
4	PDM170F-1-04	Crank	4	PDM170F-2-04	Bearing, 17mm	4	PDM170F/3/04	V Belt, M24
6	PDM170F-1-06	Table	5	PDM170F-2-05	Washer, Rubber	5	PDM170F/3/05	Nut, Pulley
7	PDM170F-1-07	Clamp, Table	6	PDM170F-2-06	Tube, Quill	6	PDM170F/3/06	Pulley, Spindle
8	PDM170F-1-08	Screw, HH M16 x 20-35	7	PDM170F-2-07	Key, Chuck	7	PDM170F/3/07	Insert, Pulley
9	PDM170F-1-09	Arm, Table cw Scale	8	PDM170F-2-08	Chuck	8	PDM170F/3/08	Guard, Pulley cw Labels
10	PDM170F-1-10	Base	9	PDM170F-2-09	Arbor	9	PDM170F/3/09	Screw, RH M6 x 1.0-16
11	PDM170F-1-11	Support, Column	10	PDM170F-2-10	Key, Drift	10	PDM170F/3/10	Screw, Set M10 x 1.5-12
12	PDM170F-1-12	Screw, HH M10 x 1.5-40	11	PDM170F-2-11	Spindle	11	PDM170F/3/11	Pulley, Motor
13	PDM170F-1-13	Screw, HS M10 x 1.5-12	12	PDM170F-2-12	Bearing	13	PDM170F/3/13	Screw, PH M5 x 0.8-12
14	PDM170F-1-14	Tube, Column				14	PDM170F/3/14	Pivot, Idler
15	PDM170F-1-15	Rack				15	PDM170F/3/15	Pulley, Centre
16	PDM170F-1-16	Clamp, Column				16	PDM170F/3/16	Bearing, 15mm
17	PDM170F-1-17	Support, Table cw Indicator				18	PDM170F/3/18	Washer, Foam
18	PDM170F-1-18	Worm, Elevation				19	PDM170F/3/19	Lock Washer, External M6
19	PDM170F-1-19	Pin Gear				20	PDM-MS	Micro Switch





## Sole UK Distributor, Sealey Group, Bury St. Edmunds,

Suffolk.

## PILLAR DRILL PARTS LIST Model: PDM170F (2 OF 2)

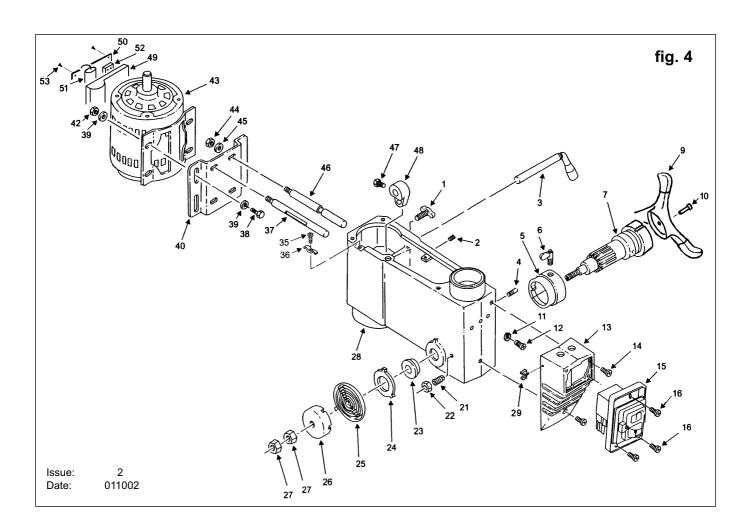


Fig. 4			Fig. 4	Fig. 4 Continued				
Item	Part No.	Description	Item	Part No.	Description			
1	PDM170F-4-01	Knob, Motor Adjustment	27	PDM170F-4-27	Hex. Nut, M12			
2	PDM170F-4-02	Screw, SS M10 x 1.5-12	28	PDM170F-4-28	Head			
3	PDM170F-4-03	Handle, Belt Tension	29	PDM170F-4-29	Clip, Chuck Key			
4	PDM170F-4-04	Pin, Stop	35	PDM170F-4-35	Screw, PH M6 x 1.0-12			
5	PDM170F-4-05	Depth Stop Ring	36	PDM170F-4-36	Clamp, Cord			
6	PDM170F-4-06	Lock Depth Screw	37	PDM170F-4-37	Motor Bracket Support			
7	PDM170F-4-07	Hub	38	PDM170F-4-38	Screw, HH M8 x 1.25-20			
9	PDM170F-4-09	Handle	39	PDM170F-4-39	Washer			
10	PDM170F-4-10	Bolt	40	PDM170F-4-40	Motor Mount			
11	PDM170F-4-11	Lock Washer, M5	42	PDM170F-4-42	Hex. Nut, M12			
12	PDM170F-4-12	Screw, PH M5 x 0.8-8	43	PDM170F-4-43	Motor			
13	PDM170F-4-13	Switch Box	44	PDM170F-4-44	Hex. Nut, M12			
14	PDM170F-4-14	Screw, PH M5 x 0.8-8	45	PDM170F-4-45	Lock Washer			
15	PDM170F-4-15	Switch, No Volt	46	PDM170F-4-46	Motor Bracket Support			
16	PDM170F-4-16	Bolt	47	PDM170F-4-47	Screw, HH M8 x 1.25-16			
21	PDM170F-4-21	Screw, SS M10 x 1.5-27	48	PDM170F-4-48	Adjusting Lever			
22	PDM170F-4-22	Hex. Nut, M10	49	PDM170F-4-49	Terminal Box			
23	PDM170F-4-23	Spring Seat	50	PDM170F-4-50	Cover, Terminal Box			
24	PDM170F-4-24	Spring Retainer	51	PDM170F-4-51	Capacitor			
25	PDM170F-4-25	Spring, Torsion	52	PDM170F-4-52	Terminal Block			
26	PDM170F-4-26	Spring Cap	53	PDM170F-4-53	Screw			

