

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

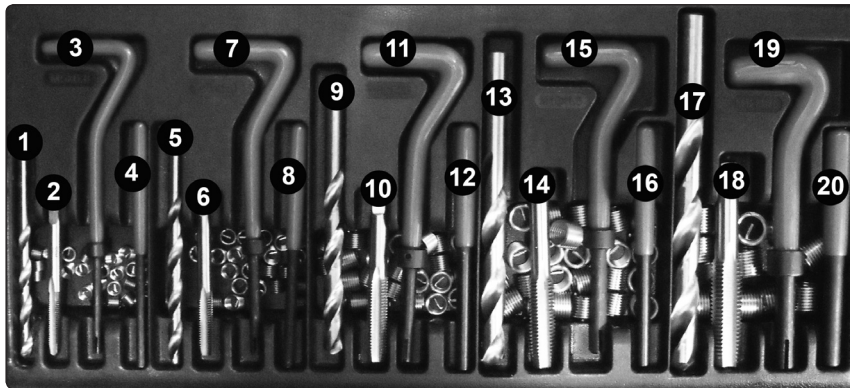
1. SAFETY INSTRUCTIONS

- WARNING!** *Ensure Health and Safety, local authority and general workshop practice regulations are adhered to when using tools.*
- DO NOT** use tools if damaged.
- DO NOT** use this tool for purposes other than for which it is designed.
- Maintain tools in good and clean condition for best and safest performance.
- Ensure that a vehicle which has been jacked up is adequately supported with axle stands.
- Wear approved eye protection. A full range of personal safety equipment is available from your Sealey dealer.
- Wear suitable clothing to avoid snagging. **DO NOT** wear jewellery and tie back long hair.
- Keep children and unauthorised persons away from the work area.
- DO NOT** use the thread repair set when you are tired or under the influence of alcohol, drugs or intoxicating medicine.
- Account for all tools and parts being used, **DO NOT** leave them in or near an engine. Return all parts to the case and store this in a safe, dry, childproof location.
- WARNING!** Failure to comply with these instructions may result in damage to the thread repair set or work piece and/or personal injury.
- WARNING!** The warnings referred to in this guide cannot cover all possible conditions and situations that may occur. It must be understood that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.

2. INTRODUCTION

Suitable for five common sizes of thread. Creates a stronger internal thread in soft metals. Ideal for repairing damaged or stripped internal threads. Protects tapped threads against wear and damage. Set includes drill bits, thread taps, insert installation and lug breaking tools. Supplied in metal storage case.

3. CONTENTS



Item	Description	Part No.	Item	Description	Part No.
1	Twist Drill 5.2mm	TRM5.04	14	Screw Tap M10x1.5	TRM10.01
2	Screw Tap M5x0.8	TRM5.01	15	Installation Tool	TRM10.02
3	Installation Tool	TRM5.02	16	Breaking Pin Tool	TRM10.03
4	Breaking Pin Tool	TRM5.03	17	Twist Drill 12.5mm	TRM12.04
5	Twist Drill 6.3mm	TRM6.04	18	Screw Tap M12x1.75	TRM12.01
6	Screw Tap M6x1.0	TRM6.01	19	Installation Tool	TRM12.02
7	Installation Tool	TRM6.02	20	Breaking Pin Tool	TRM12.03
8	Breaking Pin Tool	TRM6.03		Thread Insert 5mm	TRM5R
9	Twist Drill 8.3mm	TRM8.04		Thread Insert 6mm	TRM6R
10	Screw Tap M8x1.25	TRM8.01		Thread Insert 8mm	TRM8R
11	Installation Tool	TRM8.02		Thread Insert 10mm	TRM10R
12	Breaking Pin Tool	TRM8.03		Thread Insert 12mm	TRM12R
13	Twist Drill 10.5mm	TRM10.04			

4. INSTRUCTIONS



4.1 Drill out the damaged thread using the correctly sized twist drill bit provided.



4.2 Tap drilled hole using screw tap provided.



4.3 Load thread insert into installation tool.



4.4 Screw insert into threaded hole.



4.5 Remove the tag from the insert using the breaking pin tool.



4.6 Thread is repaired and ready to use.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

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