

Circular Split Dies BS 1127(1950), HSS

Whitworth-Thread BSW, BS84

Whitworth-Fine Thread BSF, BS84

| Product Group | | | | | 13 | Product Group | | | | | 13 |
|------------------------|----|--------|------|--|--------------|------------------------|----|--------|------|--|--------------|
| List-No. | | | | | 64140 | List-No. | | | | | 64150 |
| Type | | | | | adjustable | Type | | | | | adjustable |
| Length of chamfer lead | | | | | 1,5 Thread | Length of chamfer lead | | | | | 1,5 Thread |
| Tolerance | | | | | normal | Tolerance | | | | | normal |
| Surface | | | | | P0 | Surface | | | | | P0 |
| | | | | | Availability | | | | | | Availability |
| | | | | | | | | | | | |
| 1/16 | 60 | 13/16 | 1/4 | | • | 3/16 | 32 | 13/16 | 1/4 | | • |
| 3/32 | 48 | 13/16 | 1/4 | | • | 1/4 | 26 | 13/16 | 1/4 | | • |
| 1/8 | 40 | 13/16 | 1/4 | | • | 3/16 | 32 | 1 | 3/8 | | • |
| 5/32 | 32 | 13/16 | 1/4 | | • | 1/4 | 26 | 1 | 3/8 | | • |
| 3/16 | 24 | 13/16 | 1/4 | | • | 5/16 | 22 | 1 | 3/8 | | • |
| 7/32 | 24 | 13/16 | 1/4 | | • | 3/8 | 20 | 1 | 3/8 | | • |
| 1/4 | 20 | 13/16 | 1/4 | | • | 1/4 | 26 | 1 5/16 | 7/16 | | • |
| 3/16 | 24 | 1 | 3/8 | | • | 5/16 | 22 | 1 5/16 | 7/16 | | • |
| 1/4 | 20 | 1 | 3/8 | | • | 3/8 | 20 | 1 5/16 | 7/16 | | • |
| 5/16 | 18 | 1 | 3/8 | | • | 7/16 | 18 | 1 5/16 | 7/16 | | • |
| 3/8 | 16 | 1 | 3/8 | | • | 1/2 | 16 | 1 5/16 | 7/16 | | • |
| 1/4 | 20 | 1 5/16 | 7/16 | | • | 9/16 | 16 | 1 5/16 | 7/16 | | • |
| 5/16 | 18 | 1 5/16 | 7/16 | | • | 5/16 | 22 | 1 1/2 | 1/2 | | • |
| 3/8 | 16 | 1 5/16 | 7/16 | | • | 3/8 | 20 | 1 1/2 | 1/2 | | • |
| 7/16 | 14 | 1 5/16 | 7/16 | | • | 7/16 | 18 | 1 1/2 | 1/2 | | • |
| 1/2 | 12 | 1 5/16 | 7/16 | | • | 1/2 | 16 | 1 1/2 | 1/2 | | • |
| 9/16 | 12 | 1 5/16 | 7/16 | | • | 9/16 | 16 | 1 1/2 | 1/2 | | • |
| 1/4 | 20 | 1 1/2 | 1/2 | | • | 5/8 | 14 | 1 1/2 | 1/2 | | • |
| 5/16 | 18 | 1 1/2 | 1/2 | | • | 3/4 | 12 | 1 1/2 | 1/2 | | • |
| 3/8 | 16 | 1 1/2 | 1/2 | | • | 1/2 | 16 | 2 | 5/8 | | • |
| 7/16 | 14 | 1 1/2 | 1/2 | | • | 9/16 | 16 | 2 | 5/8 | | • |
| 1/2 | 12 | 1 1/2 | 1/2 | | • | 5/8 | 14 | 2 | 5/8 | | • |
| 9/16 | 12 | 1 1/2 | 1/2 | | • | 3/4 | 12 | 2 | 5/8 | | • |
| 5/8 | 11 | 1 1/2 | 1/2 | | • | 7/8 | 11 | 2 | 5/8 | | • |
| 3/4 | 10 | 1 1/2 | 1/2 | | • | 1 | 10 | 2 | 5/8 | | • |
| 1/2 | 12 | 2 | 5/8 | | • | 1 | 10 | 3 | 7/8 | | • |
| 9/16 | 12 | 2 | 5/8 | | • | 1 1/8 | 9 | 3 | 7/8 | | • |
| 5/8 | 11 | 2 | 5/8 | | • | 1 1/4 | 9 | 3 | 7/8 | | • |
| 11/16 | 11 | 2 | 5/8 | | • | 1 3/8 | 8 | 3 | 7/8 | | • |
| 3/4 | 10 | 2 | 5/8 | | • | 1 1/2 | 8 | 3 | 7/8 | | • |
| 7/8 | 9 | 2 | 5/8 | | • | | | | | | |
| 1 | 8 | 2 | 5/8 | | • | | | | | | |
| 1 | 8 | 3 | 7/8 | | • | | | | | | |
| 1 1/8 | 7 | 3 | 7/8 | | • | | | | | | |
| 1 1/4 | 7 | 3 | 7/8 | | • | | | | | | |
| 1 3/8 | 6 | 3 | 7/8 | | • | | | | | | |
| 1 1/2 | 6 | 3 | 7/8 | | • | | | | | | |

P0-Bright • P1-Steam tempered • P2-Bronze • P3-Moc • P4-Nitrided • P5-TiN • P6-TiCN • P7-HY • P8-TiAlN • P9-TiB